

Name: Harbin Electric Machinery Co., Ltd. Quality Control Department

Address: No.99, Sandadongli Road, Xiangfang District, Harbin, Heilongjiang, China

Registration No. CNAS L5330

Accreditation Criteria: ISO/IEC 17025:2017 and relevant requirements of CNAS

Effective Date: 2026-01-22 Expiry Date: 2030-01-15

CHINA NATIONAL ACCREDITATION SERVICE FOR CONFORMITY ASSESSMENT
SCHEDULE OF ACCREDITATION CERTIFICATE

SCHEDULE 5 ACCREDITED CALIBRATION AND MEASUREMENT CAPABILITY SCOPE

Note: The instruments with * represents onsite calibration can be performed.

No	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
1、Thermology measuring instrument							
1	Base Metal Thermocouple	Temperature	C.S. for Base Metal Thermocouple JJF 1637	(0~300) °C	U=0.3°C		
				(300~1100)°C	U=0.9°C		
2	Industry Platinum and Copper Resistance Thermometers	Temperature	V. R. of Industry Platinum and Copper Resistance Thermometers JJG 229	(0~100)°C	U=(0.05~0.06)°C		
				(100~300)°C	U=(0.06~0.1)°C		
3	Liquid-in-Glass Thermometer for Working	Temperature	V.R. of Liquid-in-Glass Thermometers for Working JJG 130	(-30~100)°C	U=0.1°C		
				(100~300)°C	U=0.3°C		
4	*Digital Temperature Indicator and Controllers	Temperature	V.R. of Digital Temperature Indicators and Controllers JJG 617	With Thermocouple:(0~100) °C	U=0.2°C	Accredited only for digital temperature indicator and	
				With Thermocouple:(100~1300) °C	U=(0.2~0.6)°C		

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No	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
				With Thermal Resistance:(0~600)°C	U=0.3°C	controllers with position control. Digital Temperature Indicator and Controllers	
5	Working Nobel Metal Thermocouples	Temperature	V.R. of Working Nobel Metal Thermocouples JJG 141	419.527°C	U=0.5°C	Except for Type B Thermocouple	
				660.323°C	U=0.7°C		
				1084.62°C	U=0.7°C		
6	Recorders for Industrial - Process Measurement	Temperature	V.R. of Recorders for Industrial - Process Measurement JJG 74	With Thermocouple:(0~100)°C	U=0.2°C		
				With Thermocouple:(100~1300)°C	U=(0.2~0.6)°C		
				With Thermal Resistance:(100~600)°C	U=0.3°C		
2、Mechanics measuring instruments							
1	Weight	Mass	V. R. of Weights JJG 99	(1~500)mg	U=(0.006~0.025)mg	Volume and magnetic are not determined.	
				(1~500)g	U=(0.03~0.8)mg		
				(1~20)kg	U=(1.6~30)mg		
2	*Electronic Balances	Mass	V.R. for Electronic Balance JJG 1036	10mg~1kg	U=(0.02~6)mg		
				(1~40)kg	U=6 mg~0.24 g		
3	*Digital Indicating	Mass	V. R. of Digital Indicating	(2~1000)g	U=(0.02~0.06)g		



No	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
	Weighing Instrument		Weighing Instrument JJG 539	(1~100)kg	$U=(0.06\sim 10)g$		
4	Leeb Hardness Tester	Hardness	V.R. of Leeb Hardness Tester JJG 747	(750~830)HLD	$U=7HLD$		
				(490~670)HLD	$U=6HLD$		
				(460~630)HLG	$U=6HLG$		
5	Digital Pressure Gauges	Pressure	V. R.of Digital Pressure Gauges JJG 875	(-0.1~0)MPa	$U=0.013kPa$		
				(0.01~60)MPa	$U_{rel}=0.013\%$		
6	Elastic Element Precise Pressure Gauge and Vacuum Gauge	Pressure	V.R.of Elastic Element Precise Pressure Gauge and Vacuum Gauge JJG 49	(-0.1~60)MPa	$U=0.05\%FS$		
7	Elastic Element, Pressure Gauge, Pressure-Vacuum Gauge and Vacuum Gauge for General Use	Pressure	V.R.of Elastic Element Pressure Gauge, Pressure-Vacuum Gauge and Vacuum Gauge for General Use JJG 52	(-0.1~60)MPa	$U=0.2\%FS$		
8	Pressure Transmitter	Pressure	V. R.of the Pressure Transmitter JJG 882	(0.01~60)MPa	$U=0.02\%FS$		
9	Tachometer	Tacho	V. R. of Tachometer JJG 105	contact(30~8000)r/min	$U_{rel}=0.03\%$		
				non-contact(30~30000)r/min	$U_{rel}=0.02\%$		
10	Torque Wrench	Torque	V.R. of Torque Wrenches JJG 707	(5~3000)Nm	$U_{rel}=1.0\%$		
11	*Tension,Compression and Universal Testing Machines	Force Value	V.R. of Tension,Compression and Universal Testing Machines JJG 139	(1~2000)kN	$U_{rel}=0.13\%$	Only do level 1 and below	



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12	*Electronic Universal Testing Machine	Force Value	Electronic Universal Testing Machine JIG 475	(1~2000)kN	$U_{rel}=0.13\%$	Only do level 1 and below	
13	*Electro-hydraulic Servo Universal Testing Machines	Force Value	V.R. of Electro-hydraulic Servo Universal Testing Machines JIG 1063	(1~2000)kN	$U_{rel}=0.13\%$	Only do level 1 and below	
14	Piezoelectric Accelerometer	acceleration	V.R. for Piezoelectric Accelerometer JIG 233	a: $2m/s^2 \sim 100m/s^2$ f: (5~5000) Hz			
15	Verification Regulation of Vibration meters	acceleration	Verification Regulation of Vibration meters JIG 676	a: $2m/s^2 \sim 100m/s^2$ f: (5~5000) Hz	$U_{rel}=2.2\%$		
		Velocity		v: (0.06~60)mm/s f: (5~1000) Hz	$U_{rel}=2.2\%$		
		Displacement		a: (0.002~4000) μm f: (5~400) Hz	$U_{rel}=2.2\%$		
3、Radio measuring instrument							
1	Analogue Oscilloscope	Scanning time factor	V.R. of Analogue Oscilloscope JIG 262	0.02 $\mu s/div \sim 0.5s/div$	$U_{rel}=0.62\%$		
		Coefficient of vertical deflection		5mV/div $\sim 5V/div$, (1M Ω)	$U_{rel}=0.70\%$		
				5mV/div $\sim 2V/div$, (50 Ω)	$U_{rel}=0.72\%$		
		Rise Time		2ns $\sim 100ns$	$U_{rel}=4\%$		
		Bandwidth		1MHz $\sim 100MHz$	$U_{rel}=4\%$		
4、Chemistry measuring instruments							
1	*Alarmer Detectors of Combustible Gas	Concentration	V. R. of Alarmer Detectors of Combustible Gas JIG 693	Methane: (10~60%)LEL	$U_{rel}=2.2\%$		



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5、Electromagnetics measuring instruments							
1	DC Amperemeters, Voltmeters, Wattmeter	DC Current	V.R. of Amperemeters, Voltmeters, Wattmeters and Ohmmeters JJG 124	100 μ A ~ 30A	$U_{rel}=0.12\%$		
		DC Voltage		10mV ~ 750V	$U_{rel}=0.12\%$		
		DC Power		10W ~ 6kW	$U_{rel}=0.17\%$		
2	DC Bridge	Resistance	V.R. of DC Bridges JJG 125	(0.1 ~ 10)m Ω	$U_{rel}=0.3\%$		
				(10 ~ 100)m Ω	$U_{rel}=0.1\%$		
				(0.1 ~ 1) Ω	$U_{rel}=0.09\%$		
				(1 ~ 10) Ω	$U_{rel}=0.04\%$		
				(10 ~ 100) Ω	$U_{rel}=0.02\%$		
3	Digital Multimeters	DC Voltage	V. R. of DC Multimeters JJF 1587	10mV ~ 100V	$U_{rel}=3.5 \times 10^{-4}$		
				100V ~ 1000V	$U_{rel}=2.9 \times 10^{-5}$		
				DC Current	1mA ~ 100mA		
		100mA ~ 1A		$U_{rel}=4.4 \times 10^{-4}$			
		1A ~ A		$U_{rel}=6.2 \times 10^{-4}$			
		3A ~ 10A		$U_{rel}=7.1 \times 10^{-4}$			
		Resistance		100 Ω	$U_{rel}=4.0 \times 10^{-4}$		
				1k Ω	$U_{rel}=4.4 \times 10^{-4}$		
				10k Ω、100k Ω、1M Ω、10M Ω	$U_{rel}=3.5 \times 10^{-4}$		



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№	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
		AC Voltage	V. R. of 622	100mV~1V,(50Hz~1kHz)	$U_{rel}=3.8 \times 10^{-4}$		
				1V~10V,(50Hz~1kHz)	$U_{rel}=4.5 \times 10^{-4}$		
				10V~100V,(50Hz~1kHz)	$U_{rel}=4.7 \times 10^{-4}$		
				100V~1000V,(50Hz~1kHz)	$U_{rel}=3.8 \times 10^{-4}$		
		AC Current		1mA~3.3mA,(50Hz~1kHz)	$U_{rel}=0.18\%$		
				3.3mA~33mA,(50Hz~1kHz)	$U_{rel}=0.23\%$		
				33mA~330mA,(50Hz~1kHz)	$U_{rel}=0.26\%$		
				0.33A~1.1A,(50Hz~1kHz)	$U_{rel}=0.27\%$		
				1.1A~3A,(50Hz)	$U_{rel}=0.31\%$		
				3A~10A,(50Hz)	$U_{rel}=0.15\%$		
4	Megohmmeter	Resistance	V. R. of Megohmmeter JIG 622	0.1MΩ~10MΩ	$U_{rel}=1.0\%$		
				10MΩ~100MΩ	$U_{rel}=1.2\%$		
				100MΩ~1GΩ	$U_{rel}=2.5\%$		
				1GΩ~10GΩ	$U_{rel}=6\%$		
		Voltage		(100~500)V	$U_{rel}=2\%$		
				(500~5000)V	$U_{rel}=3\%$		
5	Electronic Insulation	Resistance	V. R. of Electronic Insulating Resistance Meters JIG 1005	0.1MΩ~10MΩ	$U_{rel}=1.0\%$		



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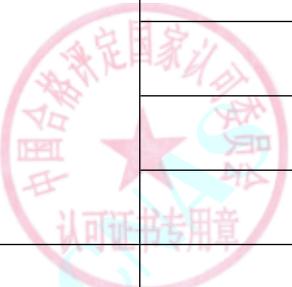
No	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
	Resistance Meter		ilac-MRA NATIONAL ACCREDITATION FOR COMPETENCY ASSESSMENT SCHEDULE OF ACCREDITATION CERTIFICATE	10M Ω ~ 100M Ω	$U_{rel}=1.2\%$		
				100M Ω ~ 1G Ω	$U_{rel}=2.5\%$		
				1G Ω ~ 10G Ω	$U_{rel}=6\%$		
		Voltage (100~500)V		$U_{rel}=2\%$			
		(500~5000)V		$U_{rel}=3\%$			
Geometric sense measuring instruments							
1	Gauge Block	Length	V.R. of Gauge Blocks JJG 146	(0.5~100)mm	$U=0.09 \mu m+1.3 \times 10^{-6}L$		
				(125~1000)mm	$U=0.2 \mu m+1.3 \times 10^{-6}L$		
2	Angle Gauge Blocks	Angle	V.R. of Angle Gauge Blocks JJG 70	15° 10' ~ 90°	$U=6''$		
3	General Bevel Protractors	Angle	Calibration Specification for General Bevel Protractors JJF 1959	(0~360)°	$U=1.6'$		
4	Frame Levels and Shaft Levels	Angle	Calibration Specification for Frame Levels and Shaft Levels JJF 1084	Resolution(0.02~0.10)mm/m	$U_{rel}=6.0\%$		
5	Squares	Verticality	V.R. of Squares JJG 7	(50~100)mm	$U=0.8\mu m$	合格评定 国家认可 委员会 认可证书专用章	
				(100~200)mm	$U=1.2\mu m$		
				(200~300)mm	$U=1.6\mu m$		
				(300~400)mm	$U=2.0\mu m$		
				(400~500)mm	$U=2.4\mu m$		
6	Optical Flat	Plane degree	V.R. of Optical Flat JJG 28	D(30~100)mm	$U=0.02\mu m$		



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		Parallelism		H(15.00~91.00)mm	U=0.2μm		
7	Straight Edges	Line degree	Calibration Specification for Straight Edges JJF 1097	(300~1000)mm	U=0.6μm		
				(1000~2000) mm	U=1.1μm		
				(2000~3000)mm	U=1.4μm		
				(3000~6300)mm	U=U=3.0μm		
8	Straight Edge	Line degree	V.R. of Straight Edge JJG 63	(75~175)mm	U=0.4μm		
				(200~300)mm	U=0.8μm		
9	Surface Plates	Plane degree	V.R. of Surface Plates JJG 117	(160×100)mm	U=0.4μm		
				(160×100~400×250)mm	U=1.0μm		
				(400×250~630×400)mm	U=1.2μm		
				(630×400~1000×630)mm	U=1.5μm		
				(1000×630~1600×1000) mm	U=2.3μm		
				(1600×1000~2000×1000) mm	U=2.5μm		
				(2000×1000~2500×1600) mm	U=3.5μm		
				(2500×1600~4000×2500) mm	U=5μm		
10	Steel Ruler	Length	V.R. of Steel Ruler JJG 1	(0~1000)mm	U=0.07mm		
				(1000~2000)mm	U=0.10mm		



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No	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
11	Steel Tape	Length	V.R. of Steel Tape JJG 4	(0~10)m	$U=0.06\text{mm}+3\times 10^{-5}L$		
				(10~20)m	$U=0.10\text{mm}+3\times 10^{-5}L$		
12	Micrometers	Length	V.R. of Micrometers JJG 21	(0~100)mm	$U=1.6\mu\text{m}$		
				(100~200)mm	$U=2.4\mu\text{m}$		
				(200~300)mm	$U=3.2\mu\text{m}$		
				(300~400)mm	$U=4.1\mu\text{m}$		
				(400~500)mm	$U=5.1\mu\text{m}$		
				digital(0~100)mm	$U=0.9\mu\text{m}$		
				digital(100~200)mm	$U=1.2\mu\text{m}$		
				digital(200~300)mm	$U=1.4\mu\text{m}$		
				digital(300~400)mm	$U=1.7\mu\text{m}$		
				digital(400~500)mm	$U=2.1\mu\text{m}$		
13		Length	V.R. of Micrometers with Gauge JJG 427	(0~25)mm	$U=0.7\mu\text{m}$		
				(25~50)mm			
				(50~75)mm			
				(75~100)mm			
14	Large Dimension Outside Micrometers	Length	Calibration Specification for Large Dimension Outside Micrometers JJF 1088	(500~3000) mm	$U=1.3\mu\text{m}$		
15	Internal Micrometers	Length	V.R. of Internal Micrometers JJG 22	(50~1000) mm	$U=1.2\mu\text{m}+3.4\times 10^{-6}L$		

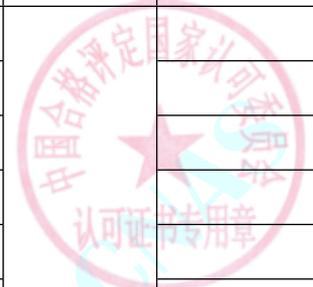


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				(1000~3000) mm	$U=2.4 \mu m+3.4 \times 10^{-6}L$		
				(3000~6000) mm	$U=4 \mu m+4 \times 10^{-6}L$		
16	Depth Micrometers	Length	V.R. of Depth Micrometers JIG 24	(0~25) mm	$U=1.1 \mu m$		
				(25~50) mm	$U=1.4 \mu m$		
				(50~100) mm	$U=1.8 \mu m$		
				(100~150) mm	$U=2.4 \mu m$		
17	Screw Thread Micrometers	Length	V.R. of Screw Thread Micrometers JIG 25	(0~50) mm	$U=4.1 \mu m$		
				(50~100) mm	$U=5.2 \mu m$		
				(100~150) mm	$U=6.4 \mu m$		
				(150~200) mm	$U=7.6 \mu m$		
18	Micrometers for Measuring Inside Dimension	Length	C.S. for Micrometers of Measuring Inside Dimension JJF 1411	(5~30) mm	$U=1.7 \mu m$	only calibrate two point type	
				(30~150) mm	$U=2.4 \mu m$		
				(150~200) mm	$U=3.0 \mu m$		
19	Calipers	Length	V.R. of Current Calipers JJG 30	(0~150) mm	$U=13 \mu m$		
				(150~200) mm	$U=13 \mu m$		
				(200~300) mm	$U=14 \mu m$		
				(300~500) mm	$U=17 \mu m$		
				(500~1000) mm	$U=25 \mu m$		
				(1000~1500) mm	$U=35 \mu m$		



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				(1500~2000)mm	U=45μm		
				digital(0~150)mm	U=7μm		
				digital(150~200)mm	U=8μm		
				digital(200~300)mm	U=10μm		
				digital(300~500)mm	U=13μm		
				digital(500~1000)mm	U=23μm		
				digital(1000~1500)mm	U=33μm		
				digital(1500~2000)mm	U=44μm		
20	Height Calipers	Length	V.R. of Height Caliper JJG 31	(0~150)mm	U=13μm		
				(150~200)mm	U=13μm		
				(200~300)mm	U=14μm		
				(300~500)mm	U=17μm		
				(500~1000)mm	U=25μm		
				(1000~1500)mm	U=35μm		
				(1500~2000)mm	U=45μm		
				digital(0~150)mm	U=7μm		
				digital(150~200)mm	U=8μm		
				digital(200~300)mm	U=10μm		
digital(300~500)mm	U=13μm						



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				digital(500~1000)mm	U=23μm		
				digital(1000~1500)mm	U=33μm		
				digital(1500~2000)mm	U=44μm		
21	Dial Gauges	Length	V.R. of Dial Gauges JIG 34	division value 0.01mm (0~10) mm	U=4.4μm		
				division value 0.001mm、 0.002mm (0~1) mm	U=1.7μm		
				division value 0.1mm (0~50) mm	U=30μm		
				division value 0.01mm: (0~50) mm	U=10μm		
				division value 0.001、 0.002mm: (0~10) mm	U=3.4μm		
				digital display resolution 0.01mm: (0~50) mm	U=10μm		
				digital display resolution 0.001mm: (0~1) mm	U=1.9μm		
				digital display resolution 0.001mm: (0~10) mm	U=3.5μm		
				digital display resolution 0.001mm: (0~30) mm	U=5.2μm		
22	Dial Test Indicator	Length	V.R. of Dial Test Indicator JIG 35	dial test indicator (0~ 1) mm	U=2.4μm		



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No	Instrument	Measurand	Calibration Method	Range	Expanded Uncertainty (k=2)	Note	Effective Date
				micrometer test indicator (0~0.4) mm	U=1.4μm		
23	Bore Dial Indicators	Length	Calibration Specification for Bore Dial Indicators JJF 1102	Bore dial indicator (2~450) mm	U=4.4μm		
				bore micrometer indicators (10~400) mm	U=1.4μm		
24	Measuring Pin	Length	Calibration Specification for Cylindrical Measuring Pin JJF 1207	D (0.118~6.585) mm	U=0.26μm		
25	Feeler Gauges	Length	V.R. of Feeler Gauges JJG 62	(0.02~0.10)mm	U=1.8μm		
				(0.10~1)mm	U=2.7μm		
26	Roughness Comparison Specimens	Roughness	Calibration Specification of Roughness Comparison Specimens JJF 1099	Ra (0.2~12.5) μm	U _{rel} =6.0%		
27	Calibration Specification for Integrity	Length	Calibration Specification for Integrity (Stylus) (6000mm~10000mm) Internal Micrometers JJF 1215	(6000~10000)mm	U=10 μm+4×10 ⁻⁶ L		
28	*Extensometer	Displacement	V.R. for Extensometer JJG 762	(0~0.3) mm	U=0.6 μm	Only do level 0.5 and below	
				(0.3~25) mm	U _{rel} =0.22%		
29	Cylindrical Thread Gauges	Length	Calibration Specification for Cylindrical Thread Gauges JJF1345-2012	Plug Gauge M (1~200) mm	U=4 μm		



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